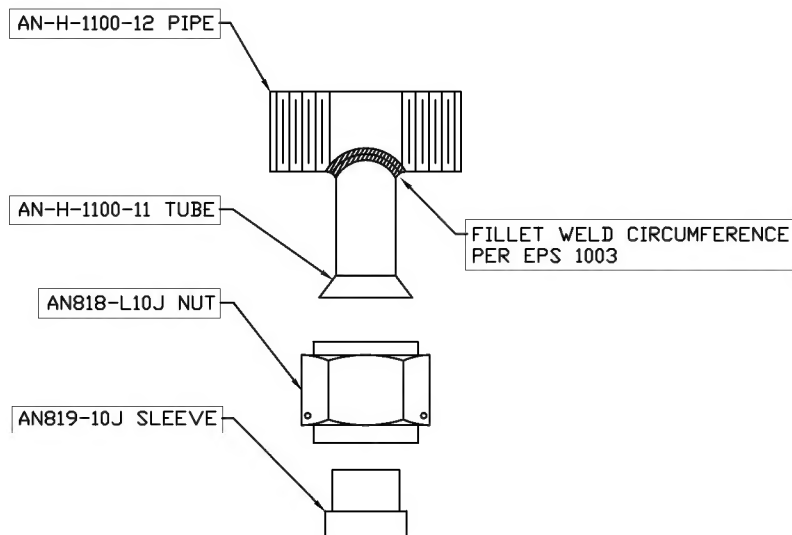
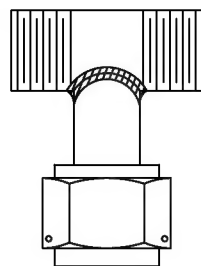


NOTES:  
1. SLEEVE AND NUT MUST BE INSTALLED PRIOR TO WELDING -11 AND -12 TOGETHER.



-1 ASSEMBLY

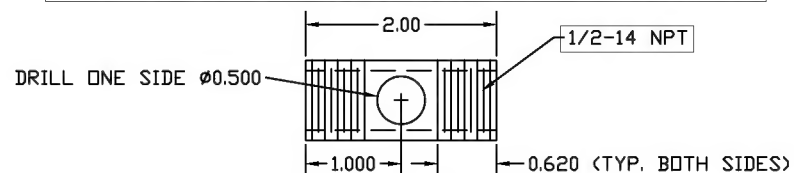


-1 ASSEMBLED VIEW

BREAK ALL SHARP EDGES

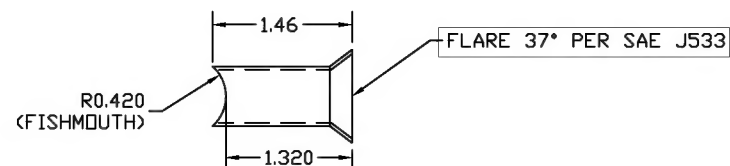
SHEET	REV	ECO	DATE	DESCRIPTION	APR	CHK
1	N/C		10/13/05	WAS ANSAT-HTR-1100	REB	
1		1	10/31/05	DN -12: Ø0.500 WAS Ø0.470, 0.620 WAS 0.534, 2.00 WAS 2.000, ADDED Ø0.875 304 ROD AS ALT. DN -11: 1.46 WAS 1.500.		

MATERIAL: 1/2" 304L SEAMLESS SCHEDULE 40  
PER ASTM A312, A376, OR MIL-P-1144, OR Ø0.875 304 ROD.  
(OD=0.840, ID=0.622)



-12 PIPE

MATERIAL: Ø5/8" X .035 304L TUBE  
PER ASTM A213, A269, OR A511



-11 TUBE

1	AN-H-1100-12	PIPE				
1	AN-H-1100-11	TUBE				
1	AN819-10J	SLEEVE				
1	AN818-L10J	NUT				
INST	PART NUMBER	DESCRIPTION	MATERIAL	SPECIFICATION		
QTY.	Paravion® Technology Inc.	TITLE TEE ASSEMBLY	DRAWING NO. AN-H-1100			
	DIMENSIONS IN INCHES	DRAWN BY RJV	APRVD BY	CHK'D BY	DATE 07/08/04	REV N/C
	TOLERANCES EXCEPT WHERE NOTED:					ECO 1
	.X = ± .1					
	.XX = ± .05					
	.XXX = ± .010					
	ANGLES = ± 1°					
PROTO		DO NOT SCALE DRAWING				
N/C		© 2004 PARAVION TECH., INC. PARAVION IS A TRADEMARK OF PARAVION TECHNOLOGY, INC.				SHEET 1 OF 1

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